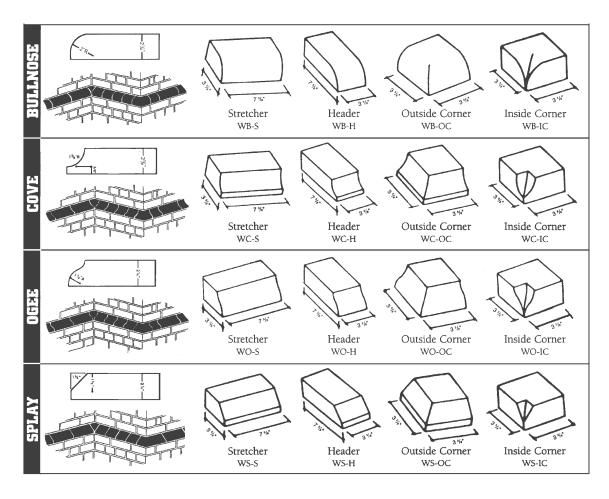




ARCHES & SHAPES



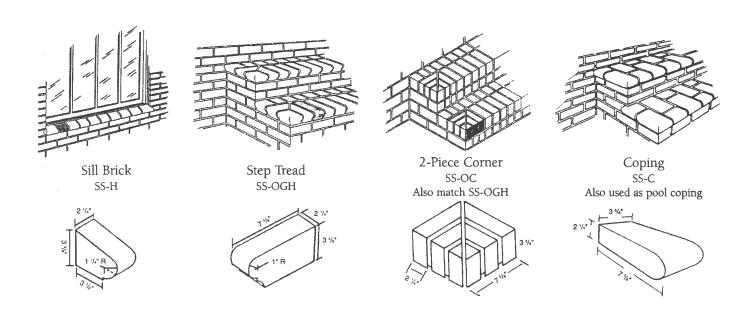


NOTES

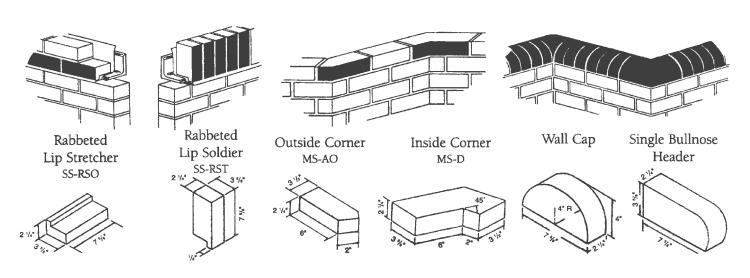
- 1. Unless specified by the customer in writing at the time the order is placed, the manufacturer will decide whether shapes will be cored or solid. Angular tolerances will be ± 3 degrees.
- 2. Shapes, other than what is shown, can be made from detailed drawings.
- 3. Manufacturer requires detailed drawings before pricing or manufacturing any shapes not shown or listed.
- 4. All orders for special shapes must be submitted in writing and accompanied by the necessary drawings (see note 3 above) before being scheduled for manufacturing.

- 5. Color and texture of certain shapes may vary slightly from that of the face brick.
- 6. Orders for special shapes may not be cancelled in whole or in part when shapes are in the process of being manufactured or after they have been completed.
- 7. Small quantities of certain shapes may require a set-up charge.
- 8. "Add-on" orders of special shapes that are placed after original quantities have been manufactured are subject to a set-up charge.





MISCELLANEOUS SHAPES

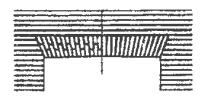


*Napoleon and Double Bullnose Header Wall Caps are not shown, but are available.

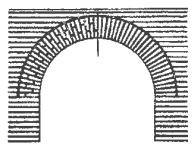


CUSTOM ARCHES

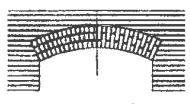
with no drawings required



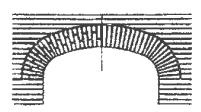
Jack



Semicircular



Segmental

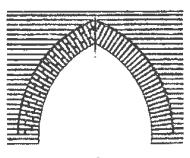


Elliptical

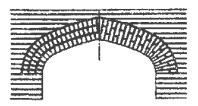
CUSTOM ARCHES

that require drawings

Arches that require drawings may necessitate longer production time.

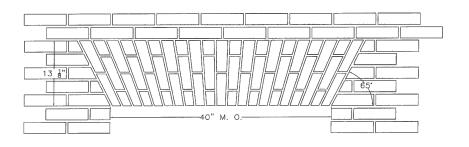


Gothic



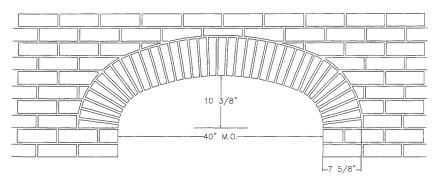
Tudor

5-Course/2-3-Piece Jack Arch Modular Brick



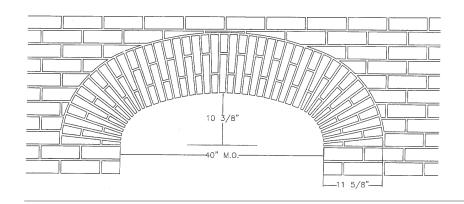
Masonry Opening	No. of Bricks
32"	57
36"	63
40"	63
48"	73
60"	87
72"	97
96"	127
112"	143
220"	263

1-Piece Elliptical Arch Mod. Brick



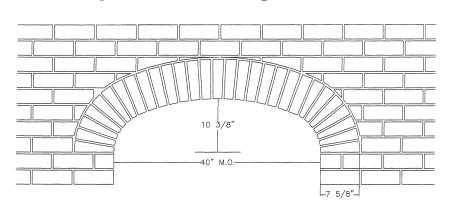
Masonry Opening	Minor Radius	Rise	No. of Bricks
40"	8'	103/8"	37
48"	91/2'	12"	41
60"	11'	14"	47
72"	13'	18"	53

2-Piece Elliptical Arch Mod. Brick



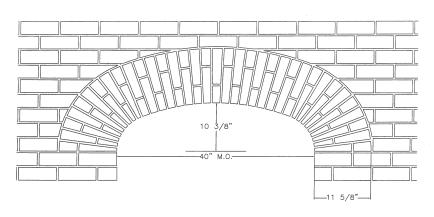
Masonry Opening	Minor Radius	Rise	No. of Bricks
40" 48" 60"	8' 9½' 11'	10%" 12" 14"	86 90 110
72 "	13'	18"	118

1-Piece Elliptical Arch Queen Eng. Brick



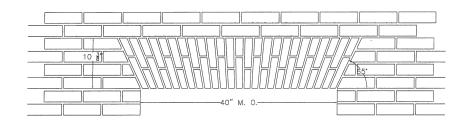
Masonry Opening	Minor Radius	Rise	No. of Bricks
40"	8'	103/8"	29
48"	91/2'	12"	33
60"	11'	14"	39
72"	13'	18"	45

2-Piece Elliptical Arch Queen Eng. Brick



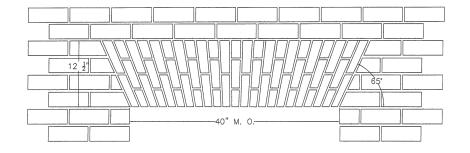
Masonry Opening	Minor Radius	Rise	No. of Bricks
40"	8'	103/8"	70
48"	91/2'	12"	74
60"	11'	14"	86
72"	13'	18"	98

4-Course/2-Piece Jack Arch Modular Brick



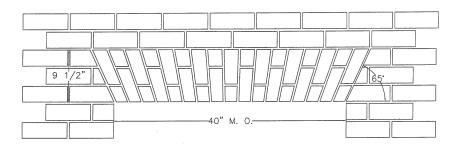
Masonry Opening	No. of Bricks
32"	42
36"	46
40"	50
48"	58
60"	66
72"	78
96"	98
112"	114
220"	210

4-Course/2-3-Piece Jack Arch Queen Eng. Brick



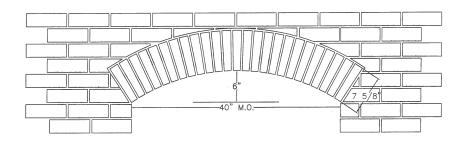
Masonry Opening	No. of Bricks
32"	45
36"	51
40"	55
48"	61
60"	71
72"	81
96"	101
112"	115
220"	215.

3-Course/2-Piece Jack Arch Queen Eng. Brick



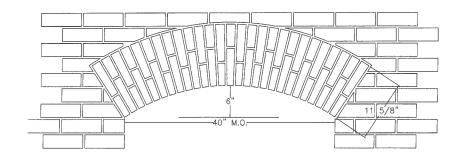
Masonry Opening	No. of Bricks
32"	36
36"	36
40"	40
48"	44
60"	56
72"	64
96"	80
112"	88
220"	168

1-Piece Segmental Arch Mod. Brick



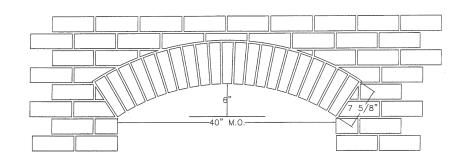
Masonry Opening	Rise	No. of Bricks
32"	6"	29
36"	6"	31
40"	6"	31
48"	6"	35
40"	10%"	37
48"	103/8"	39
60"	10%"	43
72"	103/8"	47

1-Piece Segmental Arch Mod. Brick



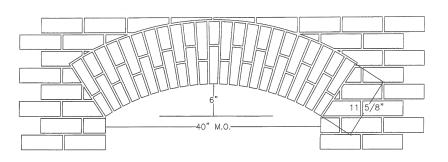
Masonry Opening	Rise	No. of Bricks
32"	6"	58
36"	6"	62
40"	6"	62
48"	6"	70
40"	10%"	74
48"	103/8"	78
60"	10%"	86
72"	103/8"	94

1-Piece Segmental Arch Mod. Brick



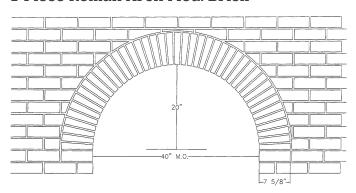
Masonry Opening	Rise	No. of Bricks
32"	6"	25
36"	6"	25
40"	6"	27
48"	6"	29
40"	10%"	31
48"	103/8"	33
60"	10%"	35
72"	10 ³ /8"	39

2-Piece Segmental Arch Queen Eng. Brick



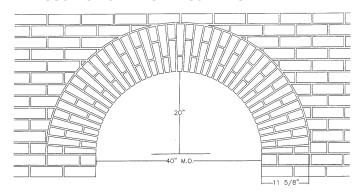
Masonry Opening	Rise	No. of Bricks
32"	6"	50
36"	6"	50
40"	6"	54
48"	6"	58
40"	10%"	62
48"	10 ³ / ₈ "	66
60"	10%"	70
72"	10 3/8"	78

1-Piece Roman Arch Mod. Brick



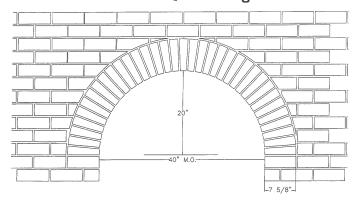
Masonry Opening	No. of Bricks
32"	37
36"	39
40"	43
48"	49
60"	57
72"	67

2-Piece Roman Arch Mod. Brick



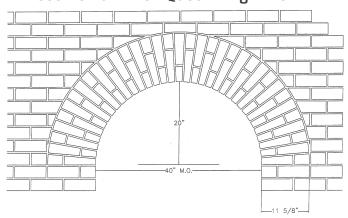
Masonry Opening	No. of Bricks
32"	86
36"	90
40"	98
48"	110
60"	126
72"	146

1-Piece Roman Arch Queen-Eng. Brick

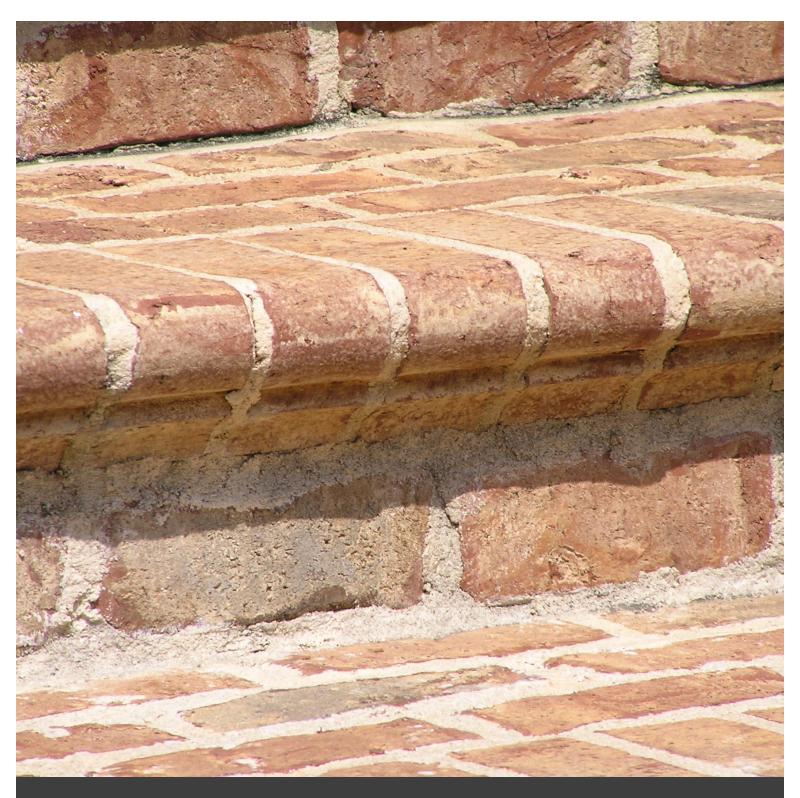


Masonry Opening	No. of Bricks
32"	29
36"	31
40"	35
48"	39
60"	47
72"	57

2-Piece Roman Arch Queen-Eng. Brick



Masonry Opening	No. of Bricks
32"	70
36"	74
40"	78
48"	90
60"	102
72"	118





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